

Tapping Machine TM01 Technical Data Sheet



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TM01 - THE TAPPING MACHINE DESIGNED BY ACOUSTICIANS

PARTNERSHIP

01dB has joined with the British company **Sound Solutions Products Limited** to offer its customers its new simple and reliable tapping machine: **TM01**. A subsidiary of a long established Acoustic Consultancy Practice, **Acoustic Associates Sussex Ltd**, **Sound Solutions Products Limited** aims at offering products designed by acousticians for acousticians. After many field measurements, as the tapping machines available on the market did not meet their expectations, the acoustic engineers at Sound Solutions Products Ltd have developed their own tapping machine, the main features of which are reliability, quality and efficiency.

As a worldwide exclusivity, 01dB now offers this new tapping machine, **TM01**, to all its French and international customers and authorised distributors. This new accessory is an addition to the products of the 01dB range dedicated to building acoustics measurements: SOLO Black Edition, dBBATI software, GDB-S source...



KEY FEATURES

The TM01 tapping machine includes the following technical features:

- Light and robust
- 2 hours of continuous operating life (integrated battery)
- Verification through an optical system of the hammers' impact rate and sequence
- Visual (LED) and sound (change of rate) information in case of non standardised impact frequency
- No lubrication required for the hammers
- Drop height adjustment gauge fixed on the machine for simple and easy check
- Programmable continuous operating time (5 or 20 min)
- Remote operating through (provided) remote control or using the SOLO Black Edition sound level meter combined with its SWT001 module

MAIN APPLICATIONS

The **TM01** tapping machine is designed to carry out impact sound measurements in accordance with current regulations and standards. Applications include:

- Building acoustics
- On-site measurement of impact noise level
- Laboratory measurement of impact noise level

GENERAL DESCRIPTION

The **TM01** tapping machine consists of an aluminium frame standing on 3 rubber feet, the height of which can be adjusted. It includes a camshaft that drives 5 hammers with a mass of 500g each, set 10 cm apart one from another. The **TM01** machine allows for the hammers falling from a 40-mm effective height with a time interval of 100 ms between the drop of each hammer.

The **TM01** machine includes a lead-acid gel battery that allows for an optimum and standardised continuous operation time of 2 hours.

A pushbutton is used to manage the operation of the machine. Depending on the length of time the button is pressed, the following actions can be achieved:

- Power-up of the machine: Short push (< 850 ms)
- Operating for 5 min: Short push
- Operating for 20 min: Long push (850-2,500 ms)
- Turn-off of the machine: Long push (> 2,500 ms)

The TM01 machine is supplied with a radio frequency remote control that allows for remote start and stop. The remote control is effective through the walls and floors normally built in residential and office buildings (the emitter's range in direct field is greater than 100 m).

LISTEN TO YOUR MACHINE

The **TM01** tapping machine includes an electronic speed controller that integrates an optical unit for information feedback. This system allows for the validation of the proper impact rate for the hammers.

If the battery is too low to ensure the proper rate, the **TM01** tapping machine delivers visual information through a red LED. Furthermore, the **TM01** machine changes the impact rate so that it becomes irregular. This feature is particularly useful when the user is in the receiving room. He/she will then be able to remotely diagnose a dysfunction of the machine.

INTEGRATION INTO THE 01DB RANGE

The TM01 tapping machine is fully integrated into the 01dB product range dedicated to building acoustics. Using the **SWT001** module, the **SOLO Black Edition** sound level meter can indeed automatically start and stop the **TM01** machine when doing impact noise receiving measurements.

Using the **dBSOLO-B** software installed on a PC tablet, the user can control both the **SOLO** sound level meter and the **TM01** tapping machine.

DELIVERABLES AND OPTIONS

The **TM01** tapping machine is delivered with the following accessories:

- Battery (integrated into the machine)
- Power supply
- Wireless remote control (battery provided and receiver integrated into the machine)
- Antenna for signal reception
- Hammer drop height adjustment gauge
- Wrench for feet adjustment
- Calibration certificate

The following accessories are available from 01dB as optional extras:

- A carrying case FL01
- The SWT001 remote control module for the SOLO Black Edition sound level
 meter







TECHNICAL SPECIFICATIONS

Reference standards

ISO140 parts VI, VII and VIII ISO 717 DIN 52210 BS 5821 ASTM E-492 ASTM E-1007

EC compliance EN50081-1 and EN50082-1

Features of the hammers

Number: 5 Material: Stainless steel Weight: 500 g +/- 6 g Diameter: 30 mm +/- 0.2 mm Separating distance: 100 mm Rated drop height: 40 mm Rate: 10 impacts per second Sequence: 1, 3, 5, 2, 4

Calibration Each machine is delivered with its conformance certificate

Overall dimensions L x H x D: 650 x 215 x 275 mm (25.6 x 8.6 x 10.8")

Weight 10.2 kg / 22.5 lb (including battery)

Stabilising feet

Number: 3 Adjustable height with provided wrench Drop height gauge provided

Power supply

External charger Input: 100-240V CA, 50/60Hz, 1.0A Output: 18V 2.22A Consumption: 40W max.

Battery

Type: lead acid gel with no maintenance Operating life: > 2 continuous hours (guaranteed impact rate) Charging time: about 8 hours

Multifunction pushbutton

Short push: ON / Operating (5 min) / Pause Long push: Operating (20 min) Longer push: OFF

Remote control

Number of keys: 1 Frequency: 433 MHz, EMC compliant with European standard Operating range: 100 m in free field L x H x D: $6.7 \times 1.7 \times 3.6 \text{ mm} (0.26 \times 0.07 \times 0.14")$ Weight: 26 g / 0.06 lb

Temperature

Operation: from -10 to +50° C / 90% RH . Storage: from -20 to +70° C / 90% RH

Maintenance No lubrication required

Conformance checking is advised every 2 years

Warrantv 2 years for parts and labour

Available options

FL01 carrying case

- Weight: < 5 kg
- Dimensions: 705 x 270 x 350 mm (29.5 x 10.6 x 13.8")
- SWT001 remote control for SOLO sound level meter

PRODUCT REFERENCES

Main references

SDI1004000 SDI3003000

Tapping machine TM01 Tapping machine TM01 with carrying case FL01 Carrying case FL01 alone SDI1005000

Spare parts

SDI1006000 Power supply SDI1007000 Wireless remote control SDI1008000 Antenna for signal reception SDI1009000 Hammer drop height adjustment gauge SDI1010000 Wrench for feet adjustment SDI1011000 Battery Optical unit SDI1012000 SDI1013000 Speed controller

Additional products

KITSM1BAT	SOLO Black Edition Class 1, Building module
KITSM2BAT	SOLO Black Edition Class 2 Building module
OSO1048000	SOLO option - Building module
SSN6005000	dBBATI PC software for SOLO
SOL2009000	dBSOLO-B PC/PC tablet software
APH1040	SWT001 RF remote control for SOLO
SON1001000	GDB-S pink noise source

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