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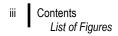
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QUESTEMP° HEAT STRESS MONITOR MODEL 48N

USER MANUAL







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Introduction

The QUESTemp^o 48N offers traditional heat stress monitoring without the aggravation of maintaining a wet bulb. Through collaboration with Professor Dr. Thomas Bernard, from the College of Public Health at the University of South Florida, mathematical models were implemented to create a *Waterless Wet Bulb calculation* through a combination of dry bulb temperature, globe temperature, relative humidity, and air flow.



Figure 1-1: QUESTemp^o 48N

QUESTemp^o 48N Model

The QUESTemp^o 48N model was specifically engineered for the Department of Defense Ashore and Afloat Operations in which conditions require hand's free monitoring, in-the-field user RH/WBGT sensor alignments, and snapshot measurement logging (called "event logging mode").

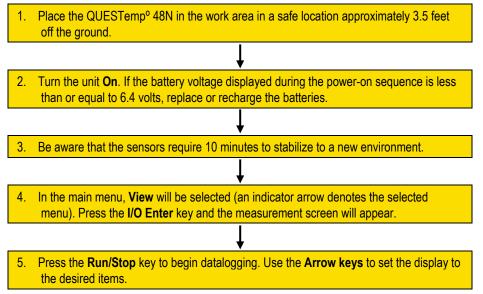
The QT48N measures and calculates the dry bulb, wet bulb, globe, WBGT outdoors, and relative humidity with two different types of data logging modes – as a time history session or an event logging mode.

You also have the capability to measure stay times in order to manage work/rest regimens. Guidance is based on the screening criteria for heat stress as defined in the ACGIH TLV Handbook, U.S. Navy PHEL charts, and Flag Conditions for U.S. Navy/Marine Corp. Ashore.



Getting Started

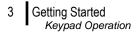
Up and Running Overview



Placing the QUESTemp^o 48N on the Job Site

The QUESTemp^o 48N should be placed at a height of 3.5 feet (1.1 m) for standing individuals or 2 feet (.6 m) for seated individuals. Tripod mounting is recommended to get the unit away from anything that might block radiant heat or airflow. A 1/4" x 20 threaded bushing on the bottom of the instrument allows mounting to a standard photographic tripod. **DO NOT** stand close to the unit during sampling.

Before data logging, allow ten minutes for the sensors readings to stabilize.



Keypad Operation

The unit operates using a keypad with four keys. The **I/O Enter key** responds when the key is released while all other keys respond when the key is pressed.

Keys	Explanation
I/O Enter key	The unit turns on with a single key press. The unit turns off by holding the key down while a countdown of 3-2-1 occurs in the lower right corner of the display. This key is also used to select a mode (such as Setup or View) or enter setup changes.
	Pressing and releasing the key while viewing temperatures causes the display to view the next available sensor bar (indicated in the upper right corner of the display).
Up Arrow key	Changes items appearing in the display. Scrolls up.
Down Arrow key	Changes items appearing in the display. Scrolls down.
Run/Stop key	From the menu or view modes, pressing this key starts or stops the run mode. Pressing this key will exit the setup, print or reset modes.
Escaping or moving back one screen	If you are in the setup, print, reset, or sensor alignment screens, you can press Run/Stop key to escape or move back one screen.



Figure 1-2: Keypad keys identified

Turning on, Logging/Capture an Event, and Turning Off

To quickly get you started with the QUESTemp^o 48N, the following section explains turning on the instrument, data logging/event logging, and stopping.

- 1. Press the I/O Enter key to turn on.
 - The first two start-up screens detail the name, type of instrument, and then a revision and battery power screen appears. (Ensure the battery level does not fall below 6.4V or you will want to replace the battery. See "Power options" for more details.)
 - ☑ NOTE: If you have data saved on the instrument, an additional screen stating "data in memory" will appear prompting you to reset the instrument, if desired.

В	
REVISION	1.25
BATTERY	8.3V

Figure 1-3: Start-up screens (A – indicates model and type B- indicates revision and battery power)

2. In the Index Start-Up screen, press I/O Enter key.

NOTE: If an index is selected from the Setup menu, this will appear on this screen.



Figure 1-4: Index start-up screen

 A Log Rate Start-Up screen will appear, press I/O Enter key. (This screen details your log rate time or event logging setup option and the last saved logged session or event.) (See Setup for more information on event logging.)

Log Rate:	1 min
Nxt 01 <enter></enter>	

Figure 1-5: Log rate start-up screen

- Getting Started Turning on, Logging/Capture an Event, and Turning Off
 - 4. The **main menu** (navigational screen) will appear after the start-up screens. Press **I/O Enter** key. (This will open to the measurement screens.)

VIEW	Indicator arrow Indicates the selected menu option. Eithe	
SETUP	RESET	up/down arrows to select a new menu or press I/O Enter key to select.

Figure 1-6: Main menu of the QT48N

- 5. Press **Run/Stop** key to either Data Log or log/record an Event and an asterisk will appear in far right corner.
 - ☑ **NOTE**: Data logging or an Event is selected via the Setup menu.
 - Numeric counter
 - Event logging/recording: As you record events, the numeric counter will increase by one displaying the number of saved events.
 - Data logging mode: This will display the number of saved data logged sessions instead of Events. (The process is identical to event mode.)

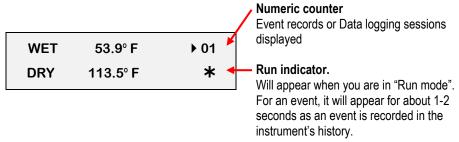
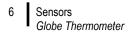


Figure 1-7: Measurement screen (example)

- 6. To stop data logging, press and hold **Run/Stop** key.
 - ☑ NOTE: Skip this step for an Event log. An event log will capture the measurements with the initial run/stop key press.)
- 7. To view different measurements, press the **Up** or **Down Arrow** key to toggle through the views.
- 8. To return to the **main menu**, press and hold the **I/O Enter** key (3, 2, 1 countdown will appear) and the main menu will display.
 - To select an option on the main menu, press the Up or Down Arrow until an arrow appears directly in front of the appropriate menu selection and then press I/O enter key.



9. To **power off**, press and hold the **I/O Enter key** from the main menu.

Sensors

Globe Thermometer

The globe thermometer (left position) gives an indication of the radiant heat exposure on an individual due to either direct sunlight or hot objects in the environment. This is accomplished by placing a temperature sensor inside a blackened copper sphere and measuring the temperature rise. The WBGT index is based on the response of a 6 inch diameter globe. The QUESTemp° uses a 2-inch diameter globe for a faster response time. The temperature of the 2 inch globe is correlated to match that of a 6 inch globe.

Waterless Wetbulb & Relative Humidity Sensor

The relative humidity sensor (middle position) is used to calculate the Waterless Wetbulb from a combination of dry bulb temperature, humidity and wind speed measurements. The waterless wetbulb is used to calculate an estimated WBGT value.

Dry Bulb Thermometer

The dry bulb thermometer (right position) measures the ambient air temperature. This measurement is used in the outdoor WBGT calculation when a high solar radiant heat load may be present. The series of white plates surrounding the sensor shield it from radiant heat.

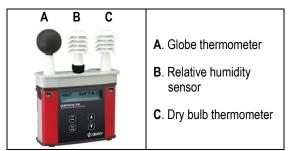


Figure 1-8: Sensors identified

Measurements

The QUESTemp[°] 48N data logging, with an event logging mode, heat stress monitor directly senses three parameters: dry bulb temperature (DB), globe temperature (G), and relative humidity (RH).

It computes the Wet Bulb (WB), the Wet Bulb Globe Temperature (WBGT), and the Stay Times Indices for ACGIH, U.S. Navy PHEL charts, and Flag Conditions for U.S. Navy/Marine Corp. Ashore.

WetBulb Globe Temperature (WBGT)

The WBGT is a type of temperature index which combines the effects of temperature, humidity, radiant heat, and air flow and provides a relatively simplistic tool to analyze thermal comfort. The resulting WBGT values can then be compared to indices of work-rest regimens (stay times) based upon workloads.

The WBGT calculation is a weighted average of the three temperature sensors using the following formulas:

**NOTE: Navy and Marine calculations are all based on the outdoor computation.

• WBGT (outdoor) = 0.7WB + 0.2G + 0.1DB (denoted as "WBGT" on the display)

Stay Times/Rest Times (Indicies)

Stay Times Indices represent how long a worker should be able to safely work under heat stress conditions. Select one of four indices for displaying and printing from the unit: ACGIH Stay Times, NAVY PHEL's, or Flag Conditions for U.S. Navy/Marine Corp. Ashore. Refer to Appendix B for more information on the indices.

☑ **NOTE**: It will appear as "Index" on the measurement screen.

Remote measurements

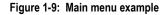
The top sensor bar may be removed from the instrument and used through a remote cable. (Refer to Appendix C for remote cable options.) Shelter the instrument and remote the sensor bar if the measured environment is expecting heavy rain or if temperatures are above 60°C.

8 Operating QUESTemp^o 48N *View*

Operating QUESTemp^o 48N

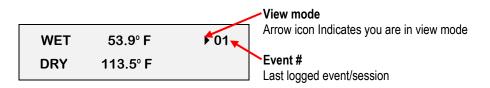
From a powered on mode, the main menu will appear (after the start-up screens are displayed.) Use the **Up Arrow** and **Down Arrow** keys to move the marker in the display in front of the desired mode. Pressing the **I/O Enter** key will select the mode.

VIEW		PRINT
SI	ETUP	RESET



View

Displays the measured data but does not log it. If more than one set of sensors is plugged into the unit, they can be displayed by pressing and releasing the **I/O Enter** key. The displayed **sensor set** is shown in the **upper right corner**.





☑ NOTE: To return to the main menu, hold down the I/O Enter key while a 3, 2, 1 countdown is shown in the lower right corner of the display.

Operating QUESTemp^o 48N Setup

Setup

The setup options are from the main menu when Setup is selected. At any time, to exit (or escape) a screen, press the Run/Stop key. Table 1-2 identifies the setup parameters.

Settings	Explanation	
Temperature units	Selectable: °F/°C	
Language setting	• Selectable: English, Spanish, French, Italian, and German	
Time and Date	Time settings: 24-hour clockDay-month-year format	
Log Rate	 1, 2, 5, 10, 15, 30, 60 minutes log rate options Event Log: when run/stop is pressed, an event or snapshot of the current conditions is logged into memory. The events range from 0-99. 	
Index/Stay Times	ACGIH, PHEL, FLAG, or none (denoted "")	

Table 1-2: Settings indentified

- > Selecting Setup parameters
- 1. From the main menu, select **Setup** by pressing the **I/O Enter** key. Using the **Up/Down Arrow** keys, select the settings in steps 2-6.



Figure 1-11: Selecting temperature setting and setup

- 2. For the **Time and Date** settings, once selected, press **I/O Enter** key to move to the update field. (An underline will appear under the first field.)
 - Press Up/Down Arrows to change the number/month. Press I/O Enter key to toggle through each field. Repeat as necessary until all values are selected.
- 3. For the **Temperature setting**, either **Fahrenheit or Celsius** will appear. Press the **Up/Down Arrow** to select and **I/O Enter** key to change.

English

 Temperature setting – press I/O Enter key to switch between values.

Figure 1-12: Selecting temperature setting

- Operating QUESTemp^o 48N Print
 - 4. For the Language setting, once selected, press I/O Enter key. To select a language, press Up/Down Arrow keys. Once selected, press Run/Stop key to return to setup parameters.
 - 5. For the Log Rate, once selected, press I/O Enter key.
 - Repeatedly press **I/O Enter** keys to select either the Log Rate Event or a Log Rate • interval (for data logging; e.g. "5").
 - Optional: changing Next Event field. Events are numbered starting at 1 and • incrementing. The number may be increased to simulate skipping events. This may be useful if the events represent locations and the starting location is somewhere other than 1.

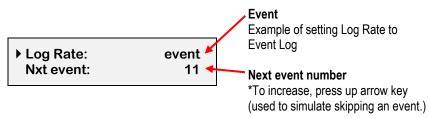


Figure 1-13: Selecting log rate with event log

- 6. For the Index setting, once selected press I/O Enter key. Press Up/Down Arrow keys to select: "---" (which is equivalent for no index), ACGIH, PHEL, or Flag.
- 7. Exit Setup by pressing the **Run/Stop** key.

Print

Allows printing to a parallel or serial printer or to a computer. The QUESTemp^o 48N Heat Stress Monitor will recognize the cable plugged in and configure itself for serial or parallel. If no cable is plugged in, it will default to serial. Press I/O Enter key to begin printing. Press Run/Stop key to return to the menu.

D NOTE: If you want to stop the printing, press **I/O Enter** key until you return to the main menu. When the printer has stopped printing, remove the cable from the printer to the instrument.

Reset

Resetting enables you to clear the logged data from memory. Press the I/O Enter key to enter the Reset mode. Clear the memory by holding down the I/O Enter key while the display counts down from three.

11 Operating QUESTemp^o 48N Run

Run

For Data Logging setup, the run mode begins a session in memory and logs the data. For Event Logging, each run/stop is stored as an event and a numeric counter displays the number of saved events.

- 1. Begin a session by pressing the **Run/Stop key** from the view mode (or measurement view). An asterisk in the lower right corner indicates the run mode.
 - **I** To toggle through the views, press the **Up or Down Arrow**.

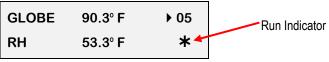


Figure 1-14: Run mode indicator

- 2. End the session by pressing the **Run/Stop key** again. (The session will stop recording when the asterisk is no longer displayed.)
- ☑ NOTE: If the logging memory is full or if there are no sensors plugged into the unit, attempting to enter the Run mode will result in an error message. If the memory capacity is exceeded, the asterisk in the lower right corner of the display will turn into an "F" and the memory remaining screen will show "0.0".

Displayed Items

For the QUESTemp° 48N Heat Stress Monitor, the number in the upper right corner indicates the saved session or the saved event log.

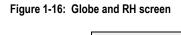
- "1" indicates the sensor bar placed on (or attached to) the top of the instrument. Sensors 2 and 3 are labeled on the side of the unit as "Sensor 2", and "Sensor 3".
- An "*" asterisk in the lower right corner indicates that the unit is in the run mode and is logging data or saves an event.

The following measurements can be accessed on the display:

Screen 1: WET (Wet bulb)	WET	80.5° F	▶ 01
DRY (Dry bulb)	DRY	92.2° F	*

Figure 1-15: Wet and Dry screen

Saraan 2:	GLOBE and RH	GLOBE	40.4°C	▶ 03
Screen Z.		RH	52.5%	*



Screen 3: WBGT	WBGT	30.7°C	► 3 *	
----------------	------	--------	----------	--

Figure 1-17: WBGT screen

Screen 4:	Time (24 hour format)	TIME	11:04:13	▶ 04
	Date (day, month, year)	DATE	14-MAY-18	*

Figure 1-18: Time and Date screen

Displayed Items

Stay Time/Index

Screen 5:	BAT (Battery voltage) MEM (Logging memory	BAT	09:04:13	▶ 05
	available in days)	DATE	10.4 dy	*

Figure 1-19: Battery & memory screen

Screen 6:		PHEL_5	3:10 8:03)• 05
	(Navy PHEL stay times)	PHEL_6	8:03	*

Figure 1-20: Navy PHEL stay times

NOTE: A series of dashes appear in the display if one of the following occur:

- The temperature is outside of its allowable range
- A temperature sensor has failed
- Stay times temperatures are outside of the their defined range

Stay Time/Index

The screen(s) displaying stay time data appear different for each of the possible indices.

If **ACGIH** is selected, the recommended working minutes per hour are shown for each of the workload categories Light (L), Moderate (M), Heavy (H), and Very Heavy (VH).

L	М	н	VH	▶ 04
60	45	30	15	*

Figure 1-21:	Index for	ACGIH
--------------	-----------	-------

If the **Navy PHELs** are selected, the recommended working hours are shown based on a maximum of eight hours. Three screens are used to display the PHELs two at time.

☑ **NOTE:** "8:01" following one of the PHELs indicates greater than eight hours.

PHEL_5	3:10	▶ 05	PHELs stay time is greater than 8 hours.
PHEL_6	8:03	*	

Figure 1-22: Navy PHELs screen

Data Logging Stay Time/Index

If **Flag** is selected, the Flag Conditions for Navy/Marines Corp. Ashore warning system screen will appear. There are five flag systems, no flag, yellow, green, red, and black, which provide heat exposure guidelines for acclimated individuals. (For more information, refer to the "Flag Conditions US Navy/Marine Corp. Ashore".)

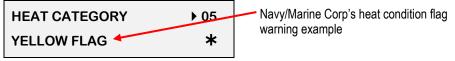


Figure 1-23: Flag Conditions Navy/Marine Corp. Ashore

Data Logging

Data from each sensor is recorded at the interval set by the logging rate. Every time **Run/Stop** is pressed, a session is either started or ended in memory. Each session contains a header with time, date, and summary information.

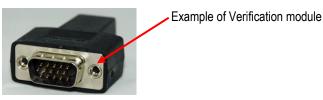
Log Rate	1 min	2 min	5 min	10 min	15 min	30 min	60 min
1 sensor	11.2	22.5	56.2	112.4	168.6	337.3	674.5
2 sensors	5.6	11.2	28.1	56.2	84.3	168.6	337.3
3 sensors	3.7	7.5	18.7	37.5	56.2	112.4	224.8

Memory Table: Gives the number of logging DAYS.

Table 1-3: Example of a Memory table

Electronic Sensor Check

A verification module, TSI model 053-923, may be used to check the operation of the QUESTemp monitor's wet bulb, dry bulb, and globe. The purpose is to verify that the electronic components are within a specific range with known values and a known source. The temperature tolerances should be within ± 0.5 °C.



☑ NOTE: If the sensors are outside of the tolerances, this indicates the sensor alignment should be serviced off-site for calibration.

Performing an Electronic Sensor Check

- 1. Ensure the instrument is reading in Celsius prior to your electronic sensor check.
 - To change the temperature setting, select Setup from the main menu. Then, either Fahrenheit or Celsius will appear on the screen. When selected, press I/O enter key to switch between settings. For more information, refer to step 3.
- 2. Remove the top sensor bar, place to the side, and plug in the verification module into the center pins of the sensor housing.
- 3. Verify the measurement readings on the screen are within ±0.5°C tolerance to the readings printed on the verification module label. Example below:
 - a. Wet Bulb (WB): 11.1°C b. Dry Bulb (DB): 45.3°C
 - c. Globe (G): 69.2°C
 - **NOTE:** Relative humidity (RH) is not valid on this instrument.
- Once completed, remove verification module and place sensor bar back on the instrument. (Tighten down the two bolts.) Change the Celsius reading back to Fahrenheit. (Refer to step 1 a-b.)

16 Sensor Alignment RH Sensor Alignment

Sensor Alignment

For highly accurate measurement readings, you should align your QUESTemp^o 48N prior to data logging or event logging/recording. For the RH sensor, it is recommended to align with a High concentration level using the 75% sensor salt, NaCl (sodium chloride), or a Low concentration level using the, the 33% sensor salt, MgCl (magnesium chloride). (To order sensor alignment salts, refer to an online vendor such as, colepalmer.com.)

RH Sensor Alignment

1. To open, navigate to the main menu and select **View** by pressing **I/O Enter** key (see **A**). A measurement screen will appear (see **B**).

	Α		3
► VIEW	PRINT	WET	50.7° F
SETUP	RESET	DRY	70.6° F

Figure 1-24: Main menu with view selected (A) & measurement screen (B)

2. Press and hold **I/O Enter** key and then press **Down Arrow** key from the **View** menu. The **Alignment** screen will appear.



NOTE: WBGT is not used in sensor alignment



- 3. Press Up/Down Arrow key to select either High or Low. Then press I/O Enter key.
- 4. **Remove** (or slide) the **Sunshield** (white globe) from the **RH sensor** and place it to the side. (See Figure 1-26).

- Sensor Alignment RH Sensor Alignment
- 5. Place a latex finger cot (user supplied) over the humidity sensor in order for the sensor to stabilize quicker about 15 minutes (or up to 60 minutes without).
 - ☑ NOTE: Latex finger cots can be found at various hardware stores or online such as colepalmer.com.



Figure 1-26: Sunshield & placement of finger cot prior to RH alignment

- 6. Place the Salt container, with the salt alignment cap removed, over the RH sensor (middle sensor). Allow level to stabilize for at least 15 minutes. (Refer to Figure 1-25.)
 - About sensor alignment: if readings are within ±0.5%, a change in sensor alignment is not required. Skip to step 7 to return to main menu.
 - ☑ NOTE: For a High alignment, use the 75% sensor alignment salt (NaCL) and for a Low alignment, use the 33% alignment salt (MgCl).

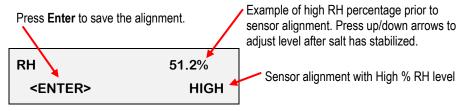


Alignment salt (remove rubber cap and place over RH sensor with the sunshield removed) Once Alignment salt is placed, allow levels to stabilize (about 15 mins).

Low RH Alignment screen Adjust % to 33% (using up/down arrow keys) and press Enter (after level has stabilized) to store sensor alignment level.

Figure 1-27: RH alignment with Low % example

- Sensor Alignment RH Sensor Alignment
- 7. In either the High/Low RH alignment screen, adjust the level to the percentage displayed on the salt container by using the Up/Down Arrow keys. Press I/O Enter key to save. (The instrument will state either "Successful" or "Failure" if it passed/did not pass. For "Failure" repeat the steps above.)



NOTE: WBGT is not used in sensor alignment

Figure 1-28: RH alignment with High% screen

- 8. To return to the main menu, press Run/Stop key.
- 9. Verify the RH sensor is ±0.5% of the specific percentage. If not repeat the steps above.
- 10. Remove the alignment salt and finger cot. Replace the Sunshield over the RH sensor when completed with the sensor alignment.

Printing

Printing options include to a RS-232 port or to a parallel printer. Serial transmission requires TSI cable #54-715. Parallel transmission requires TSI cable #56-875. With the applicable cable plugged in, select **PRINT** from the menu and press the **I/O Enter key** to enter the **PRINT** mode. Begin printing by pressing the **I/O Enter key**. Press the key again to abort the printing.

Data/Communications

TSI Detection Management Software DMS is recommended for downloading, storing, graphing, and printing reports (see below). Communications programs, such as Windows[®] HyperTerminal[®] may also be used to capture the printout into a file. The baud rate is fixed at 9600.

	Heat St	ress Report	(Event Summ		
		•	21/2013	, 2 mm,	
Event Log 1: S	ummary Data	Panel			
Description	Meter	Value	Description	Meter	Value
Dry Bulb Max	SensorBar 1	25.15 °C	Dry Bulb Max Time	SensorBar 1	9/9/201: 8:25:30 AM
Globe Max	SensorBar 1	25.15 °C	Globe Max Time	SensorBar 1	9/9/201 8:25:30 AM
Heat Index Max	SensorBar 1	24.37 °C	Heat Index Max Time	SensorBar 1	9/9/201 8:25:30 AM
Humidex Max	SensorBar 1		Humidity Max	SensorBar 1	50.7 %
Humidity Max Time	SensorBar 1	9/9/2011 8:25:30 AM			
		0123130 MM			
Event Log 2. S	ummary Data				
Event Log 2: S	-	Panel			
Description	Meter	Panel Value	Description	<u>Meter</u>	
-	-	Panel	Description Dry Bulb Max Time	Meter SensorBar 1	1/11/201
Description	Meter	Panel Value			1/11/201 11:27:14 AM 1/11/201
Description Dry Bulb Max	Meter SensorBar 1	Panel Value 26.65 °C	Dry Bulb Max Time	SensorBar 1 SensorBar 1	1/11/201: 11:27:14 AM 1/11/201: 11:24:40 AM 1/11/201:
Description Dry Bulb Max Globe Max	Meter SensorBar 1 SensorBar 1	Panel 26.65 °C 27.84 °C	Dry Bulb Max Time Globe Max Time	SensorBar 1 SensorBar 1	Valur 1/11/201 11/17/14 A 1/11/201 11/24:40 Ak 1/11/201 11/26:52 Ak 1/11/201 11/26:53 Ak
Description Dry Bulb Max Globe Max Heat Index Max Humidex Max	Meter SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1	Panel 26.65 °C 27.84 °C 26.74 °C 	Dry Bulb Max Time Globe Max Time Heat Index Max Time	SensorBar 1 SensorBar 1 SensorBar 1	1/11/201: 11:27:14 AM 1/11/201: 11:24:40 AM 1/11/201: 11:26:29 AM 1/11/201:
Description Dry Bulb Max Globe Max Heat Index Max	Meter SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1	Panel 26.65 °C 27.84 °C 26.74 °C 	Dry Bulb Max Time Globe Max Time Heat Index Max Time	SensorBar 1 SensorBar 1 SensorBar 1	1/11/201 11:27:14 AM 1/11/201 11:24:40 AM 1/11/201 11:26:29 AM 1/11/201
Description Dry Bulb Max Globe Max Heat Index Max Humidex Max	Meter SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1	Panel 26.65 °C 27.84 °C 26.74 °C 	Dry Bulb Max Time Globe Max Time Heat Index Max Time	SensorBar 1 SensorBar 1 SensorBar 1	1/11/201 11:27:14 AM 1/11/201 11:24:40 AM 1/11/201 11:26:29 AM 1/11/201 11:26:30 AM
Description Dry Bulb Max Globe Max Heat Index Max Humidex Max Event Log 3: S	Meter SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1 ummary Data	Panel 26.65 °C 27.84 °C 26.74 °C Panel	Dry Bulb Max Time Globe Max Time Heat Index Max Time Humidity Max Time	SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1	1/11/201 11:27:14 AM 1/11/201 11:24:40 AM 1/11/201 11:26:29 AM 1/11/201 11:26:30 AM 1/11/201 1/13/201
Description Dry Bulb Max Globe Max Heat Index Max Humidex Max Event Log 3: S Description	Meter SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1 ummary Data	Panel 26.65 °C 27.84 °C 26.74 °C Panel Yalue	Dry Bulb Max Time Globe Max Time Heat Index Max Time Humidity Max Time Description	SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1 Meter	1/11/201 11:27:14 AM 1/11/201 11:24:40 AM 1/11/201 11:26:29 AM 1/11/201

Figure 1-29: Sample DMS event data report

Parallel

Data can be sent directly to parallel printers that accept direct ASCII test input without special drivers. Make sure the **printer** is **powered on** and is **online**, ready to accept data, prior to printing.

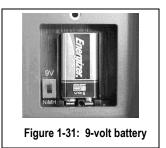
	I QUEST TECHNOLOG IEAT STRESS REPOR		EVENT: 1 Page 2 Sensor: 1
File Name		QUESTemp°48N Rev 1.00 Serial # TK09090909	Degrees Fahrenheit Stay Times: ACGIH, Acclimated, WBGT, clo correction = 1.0 °C
Employee			TIME WBGT DRY GLOBE RH HI FLOW L M H VH
Facility		Session (3) Start: 21-NOV-09 11:07:32	11:08 67.9 82.4 90.7 13 0 0.5 60 60 60 60 11:09 68.1 82.6 91.3 12 0 0.5 60 60 60 60 60
Department		Stop: 21-NOV-09 11:10:15	EVENT: 2 Page 3
Job		Printed: 21-NOV-09 11:16:00	Sensor: 1 Degrees Fahrenheit
Comments/NOTE	s		Stay Times: ACGIH, Acclimated, WBGT, clo correction = 1.0 °C
-			TIME WBGT DRY GLOBE RH HI L M H 11:08 79.3 98.9 104.5 15 0 60 45 30 15 11:09 80.2 99.2 105.6 15 0 60 45 30 15
Logging Interval: Degrees Fahrenh			
MAXIMUM LEVE WBGT	LS, Sensor 1	1-10-08	EVENT: 3 Page 4 Sensor: 1 Degrees Fahrenheit
DRY BULB	82.7 21-NOV-09 1 91.4 21-NOV-09 1	1:09:56	Stay Times: ACGIH, Acclimated, WBGTi, clo correction = 1.0 °C
GLOBE	91.4 21-NOV-09 1	1:10:12	TIME WBGT DRY GLOBE RH HI L M H VH
FLOW (m/s)	(14% 21-FEB-08 1 0.6 21-FEB-08 1	1:07:32 1:09:08	11:08 68.1 88.0 92.7 11 0 60 60 60 60 11:09 68.4 88.3 92.9 11 0 60 60 60 60
MAXIMUM LEVE	LS, Sensor 2		
WBGT	80.5 21-FEB-08 1		EVENT: 4 Page 5 Sensor: WBGT(W-AVG) = .50*WBGT(1) + .25*WBGT(2) + .25*WBGT(3)
	99.2 21-FEB-08 1 106.1 21-FEB-08 1		Degrees Fahrenheit
HEAT INDEX			
	15% 21-FEB-08 1		Stay Times: ACGIH, Acclimated, WBGT, clo correction = 1.0 C WBGT WBGTo
MAXIMUM LEVE			
WBGT	68.6 21-FEB-08 1		TIME W-AVG W-AVG L M H VH
DRY BULB GLOBE	88.6 21-FEB-08 1 93.0 21-FEB-08 1	1:10:08	
		1.10.03	11:08 71.5 70.8 60 60 60 60
	(11% 21-FEB-08 1		11:09 71.8 71.1 60 60 60 45
MAXIMUM LEVEI WBGT	LS, Sensor(WEIGHTED 71.4 21-FEB-08 1	AVERAGE) 1:10:14	

Figure 1-30: Sample printouts

Powering

The QUESTemp^o 48N Heat Stress Monitor uses a 9-volt alkaline battery. A door on the back of the instrument allows the user access to the 9-volt battery.

The 2-position switch located in the battery compartment is set by the user to the 9-volt battery.



9-Volt Alkaline Battery Replacement

WARNING: Replace batteries only in a non-hazardous environment.

The 9-volt battery should be replaced should be recharged when the voltage drops below 6.4 volts. The battery voltage is displayed when the instrument is turned on. While turned on, the battery voltage can be displayed at any time by pressing the up or down arrow keys to move through the display until the battery voltage screen appears. If, while operating, the battery voltage drops below 6.4 volts, the display will automatically switch to the display showing the battery voltage along with a low battery message. After a low battery occurs, the unit will continue to operate for approximately 8 hours. When the battery voltage falls to 6.2 volts or below, the unit will automatically turn off.

Replace only with an approved 9-volt alkaline battery.

Approved 9-Volt Batteries

Eveready: Energizer 522, EN22, 6LR61 Duracell: MN1604 Panasonic: 6LR61, 6AM6X Rayovac: A1604 UltraLife: U9V

Appendix A: Specifications

Measurements

- Globe Temperature, Dry Bulb Temperature, Wet Bulb Temperature, % Relative Humidity, and WBGT Index
- Temperatures given in Celsius or Fahrenheit
- Index (displayed stay time with selected index): ACGIH TLV, U.S. Navy PHEL Charts, Flag Conditions for U.S. Navy/Marine Corp. Ashore

Data Logging mode and Event logging mode

- Data logging mode records and prints all measurements at user selected interval of 1, 2, 5, 10, 15, 30, or 60 minutes.
- Event logging mode (1 second record) 128K bytes of data memory.

Languages

• English, French, Spanish, Italian, German

Sensors

- Dry Bulb Sensor- 1000 Ohm Platinum RTD
 - Accuracy and Ranges: ±0.5 from 0°C to 120°C (±0.9°F from 32°F to 248°F)
- Waterless Wet Bulb (Humidity) Sensor
 - Accuracy and Ranges: Expanded measurement uncertainty of 1.1°C (k=2) between 0°C and 80°C (32°F and 176°F)
- Globe Sensor- 1000 Ohm Platinum RTD
 - Accuracy and Ranges: ±0.5 from 0°C to 120°C (±0.9°F from 32°F to 248°F)
- Relative Humidity Sensor Integrated circuit with capacitive polymer sensor
 - Accuracy and Ranges: ±5% from 20 to 95% (non-condensing)

Operating Temperature Range

- Sensor Assembly: -5°C to +100°C
- Electronics: -5°C to 60°C

Housing

• Designed water resistant to a light rain or mist. If rain is frequent, best practice would be to remote the sensor bar and keep the instrument sheltered.

23 Appendix A: Specifications Size

Size

- Height 9.2 in. (23.5 cm); Width 7.2 in. (18.3 mm); Depth 3.0 in. (7.5 mm)
- Dimensions include mounted sensor assembly

Weight

• 2.6 lbs. (1.2 kg) with mounted sensor assembly

Remote Sensor Bar

• Using a cable, the top sensor bar can be setup for remote measurements, up to 200 feet (61 m).

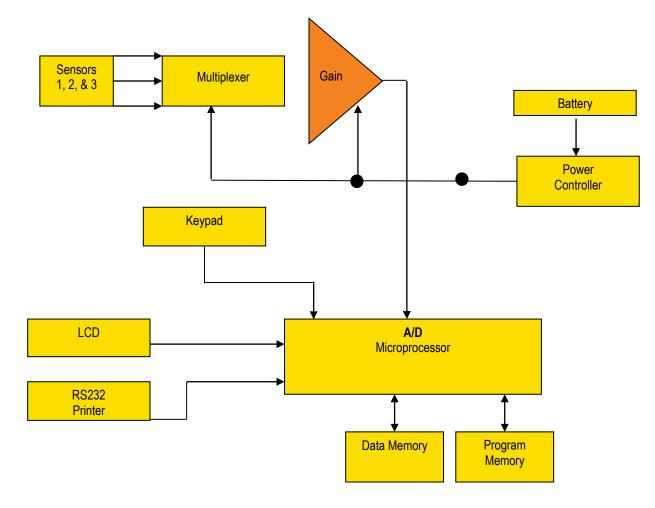
Power

• 9V alkaline

Battery Life

• 9V alkaline: 80 hours

QUESTemp° 48N Block Model



Appendix B: Heat Exposure Tables

ACGIH

Screening Criteria for Heat Stress Exposure. WBGT values in °C.

NOTE: According to the ACGIH's guidelines, the temperature values represent a work and rest process which is explained in the standards. Refer to the ACGIH TLVs and BEIs for specific details.

Work and recovery (TLV)	Light	Moderate	Heavy	Very Heavy
75% to 100%	31.0	28.0	26.0*	23.5*
50% to 75%	31.0	29.0	27.5	25.5*
25% to 50%	32.0	30.0	29.0	28.0
0% to 25%	32.5	31.5	30.5	30.0

Work and recovery (Action Limit)	Light	Moderate	Heavy	Very Heavy
75% to 100%	28.0	25.0	22.5*	20.0*
50% to 75%	28.5	26.0	24.0	22.5*
25% to 50%	29.5	27.0	25.5	24.5
0% to 25%	30.0	29.0	28.0	27.0

*Values not specified by ACGIH have been estimated for continuity.

ACGIH Clothing Corrections

The following clothing corrections are in degrees Celsius. When a clothing correction is entered into the setup portion of the QUESTemp° 48N Heat Stress Monitor, the value is added to the WBGT only for looking up the stay times. The WBGT value displayed by the unit does not reflect corrections.

Clothing type	Clothing correction (Addition to WBGT (°C)
Work clothes (long sleeve shirt and pants)	0°
Cloth (woven material) coveralls	0°
Double-layer woven clothing	3°
SMS polypropylene coveralls	0.5°
Polyolefin coveralls	1°
Limited-use vapor-barrier coveralls	11°

Cited from American Conference of Governmental Industrial Hygienists, *Threshold Limit Values and Biological Exposure Indices for 2008*. Reprinted with permission.

United States Navy

Physiological Heat Exposure Limits (PHEL) Time Table (Without the presence of fuel combustion gases/fuel vapors)

The recommended working hours are shown based on a maximum of eight hours. Naval personnel will follow a category, I - VI, based upon their function.

PHEL Curves (Total Exposure Time in Hours: Minutes)

WBGT(F)	I	II	III	IV	٧	VI
80.0	>8:00	>8:00	>8:00	8:00	6:35	4:30
81.0	>8:00	>8:00	>8:00	8:00	6:35	4:30
82.0	>8:00	>8:00	8:00	7:05	5:25	3:40
83.0	>8:00	8:00	7:45	6:25	4:55	3:20
84.0	>8:00	8:00	7:05	5:55	4:30	3:05
85.0	8:00	7:45	6:30	5:20	4:05	2:50
86.0	8:00	7:05	5:55	4:55	3:45	2:35
87.0	7:25	6:30	5:25	4:30	3:25	2:20
88.0	6:45	5:55	4:55	4:05	3:10	2:10
89.0	6:10	5:25	4:30	3:45	2:50	2:00

Appendix B United States Navy

WBGT(F)	I	II	III	IV	V	VI
90.0	5:40	5:00	4:10	3:25	2:40	1:50
91.0	5:15	4:35	3:50	3:10	2:25	1:40
92.0	4:50	4:10	3:30	2:55	2:15	1:30
93.0	4:25	3:50	3:15	2:40	2:00	1:25
94.0	4:05	3:35	3:00	2:25	1:50	1:15
95.0	3:45	3:15	2:45	2:15	1:45	1:10
96.0	3:25	3:00	2:30	2:05	1:35	1:05
97.0	3:10	2:45	2:20	1:55	1:25	1:00
98.0	2:55	2:35	2:10	1:45	1:20	0:55
99.0	2:40	2:20	2:00	1:40	1:15	0:50
100.0	2:30	2:10	1:50	1:30	1:10	0:45
101.0	2:20	2:00	1:40	1:25	1:05	0:45
102.0	2:10	1:50	1:35	1:15	1:00	0:40
103.0	2:00	1:45	1:25	1:10	0:55	0:35
104.0	1:50	1:35	1:20	1:05	0:50	0:35
105.0	1:40	1:30	1:15	1:00	0:45	0:30
106.0	1:35	1:25	1:10	0:55	0:45	0:30
107.0	1:30	1:15	1:05	0:50	0:40	0:25
108.0	1:20	1:10	1:00	0:50	0:35	0:25
109.0	1:15	1:05	0:55	0:45	0:35	0:25
110.0	1:10	1:00	0:50	0:40	0:30	0:20
111.0	1:05	1:00	0:50	0:40	0:30	0:20
112.0	1:00	0:55	0:45	0:35	0:25	0:20
113.0	0:55	0:50	0:40	0:35	0:25	0:15
114.0	0:55	0:45	0:40	0:30	0:25	0:15
115.0	0:50	0:45	0:35	0:30	0:20	0:15
116.0	0:45	0:40	0:35	0:25	0:20	0:15
117.0	0:45	0:40	0:30	0:25	0:20	0:10
118.0	0:40	0:35	0:30	0:25	0:15	0:10
119.0	0:35	0:35	0:25	0:20	0:15	0:10
120.0	0:35	0:30	0:25	0:20	0:15	0:10
121.0	0:35	0:30	0:25	0:20	0:15	0:10

Appendix B

Flag Conditions for U.S. Navy/Marine Corp. Ashore

WBGT(F)	I	II	III	IV	V	VI
122.0	0:30	0:25	0:20	0:15	0:15	0:10
123.0	0:30	0:25	0:20	0:15	0:10	0:10
124.0	0:25	0:25	0:20	0:15	0:10	0:05

Flag Conditions for U.S. Navy/Marine Corp. Ashore

The following chart details the heat stress monitoring Flag Conditions for U.S. Navy/Marine Corp. Ashore in Degrees Fahrenheit and Celsius.

	No Flag	Green	Yellow	Red	Black
Flag Degrees F	<80.0	80.0-84.9	85.0-87.9	88.0–89.9	>90
Flag Degrees C	<26.7	26.7–29.4	29.4–31.1	31.1–32.2	>32.2

*Rest means minimal physical activity (sitting or standing) and should be accomplished in the shade if possible.

Appendix C: Accessories (sold separately)

Replacement Relative humidity sensor (one included)	057-317
Sensor array with 2-inch Globe and removable RH sensor (one included)	057-909
Sensor alignment salt at 75% [NaCl (sodium chloride)] (one included)	100-452
Sensor alignment salt at 33% [MgCl (magnesium chloride)] (one included)	100-451
Verification module (one included)	053-923
Neck Strap (one included)	0057-333
QT-3X series replacement battery cover	QT3X-BC
QT-3X series replacement dry bulb shield assembly-consists of	
(5) shields and (1) cap/cover	QT3X-DBS
Remote sensor cable - 6 Foot	053-924
Remote sensor cable - 25 Foot	053-925
Remote sensor cable - 100 Foot	053-926
Remote sensor cable - 200 Foot	053-927
Serial/Computer interface cable (RS-232 to PC) 9 Pin	054-715
RS-232 to USB converter (one included)	
Parallel printer interface cable	
Storage case (one included)	053-922
QT48N User Manual (one included)	057-330

Appendix D: Software

The QUESTemp^o 48N Heat Stress Monitor has the flexibility to be set up and controlled through computer software. The programmable start and stop time feature is only accessible through the computer. The instrument also has the capability of sending *live data* while measuring. These features are best utilized using TSI Detection Management Software DMS.

DMS quick overview

The focus of this section is to briefly introduce the following QSP-II topics: Downloading your data, setting up parameters, and viewing your data in charts, graphs, and reports. (For further details on DMS, refer to the online **Help** and select **Contents**.)

Communicating and Downloading in DMS

In order to download, review the data, and setup parameters in DMS software, this will require connecting the QT°48N to a computer. The steps below explain connecting and communicating to DMS.

1. Using a TSI cable, part number 054-715, plug the cable into the computer and plug the opposite end into the side jack of the QT^o 48 data port.





Connected to serial port Figure 1-32: Communicating with the QT⁰ 48N and DMS

- 2. From the start page of DMS, select button and the instrument communication panel will appear.
- Select Heat Stress and then select the Model Type by clicking on QT⁰48N. (See Figure 1-34).

- 31 Appendix D: Software Data Finder and Quick Reports
 - 4. Click on the Download button in the Instrument Communications page while Data Finder checkbox is checked (see 1 below).
 - File Configure Ma 1 ad Level Me Air Quality leat Stres Select COM Port es 🙆 Download Data Finder checkbox. When QT-34 122 checked, this will automatically QT-36 open to the downloaded data page. QT-44
 - **NOTE:** The **Data Finder** page will appear. See next section.

Figure 1-33: Communicating with the QT⁰ 48N and DMS

Data Finder and Quick Reports

In the Data finder page, the data you downloaded is stored by instrument family and then organized by models. **NOTE**: When working in this page, click on the **Most Recent** button if you are looking for your recently downloaded data.

1. In the **Data Finder** page, click on the downloaded data and select either **Analyze** or **Print Report**.

Double-click to select/view QT ⁰ 44/46	Re Configure Manage Tonts Herg Instrument Communications, Data Find Configure Provide Configure Provide Market (2) Provide	r	netry							н
data in charts 🛰		Session/Study Name	Start Time	Stop Time	Run Time	File Name	Humidity Min-1	Humidity Avg-1	Humidity Max-1	
and aronha		2011_06_16 TED100021 - 1	6/16/2011 9:31:45 AM	6/16/2011 9:37:45 AM	00:06:00	2011_06_16 TED100021 - 1.ndx			57 %	
and graphs		2011_06_16 TED100021 - 2	6/16/2011 11:16:55 AM	6/16/2011 2:16:56 PM	03:00:01	2011_06_16 TED100021 - 2.ndx	55 %	56 %	61 %	
0 1		2011_06_17 TED100021 - 3	6/17/2011 8:30:04 AM	6/17/2011 11:30:05 AM	03:00:01	2011_06_17 TED100021 - 3.ndx	57 %	57 %	61 %	
		2011_06_20 TED100021 - 4	6/20/2011 9:29:56 AM	6/20/2011 10:29:24 AM	00:59:28	2011_06_20 TED100021 - 4.ndx			62 %	
		2011_08_22 TED100021 - 5	8/22/2011 3:30:41 PM	8/22/2011 3:30:48 PM	00:00:07	2011_08_22 TED100021 - 5.ndx			57 %	
		2011_09_06 TED100021 - 22	9/6/2011 5:00:06 AM	9/6/2011 5:00:11 AM	00:00:05	2011_09_06 TED100021 - 22.ndx			53 %	[
			B 7 7011 E 000E AU	Analyz	e Quic	Report	1		le+ 6/	

Figure 1-34: Data Finder Page

- 32 Appendix D: Software Data Finder and Quick Reports
 - Quick Report: select the Quick Report button to generate a report with basic information and a summary table of your downloaded data.

Name		Questame 49N Har	at Stress Monitoring		
Start Time		2/14/2013 11:57:5			
Stop Time		2/14/2013 11:58:0			
Comments					
Comments Run Time		Event log: navy shi	p - deck 10		
Run Time Serial Number					
		NH100914			
Device Name		NH100914			
Device Firmware R	ev				
Company Name					
Description					
Location					
User Name					
Summary Da	ata Panel				
Description	Meter	Value	Description	Meter	
Description Log Rate	Meter Unknown	60 s	Description Heat Index On	Meter Unknown	
Description Log Rate Air Flow On	Meter Unknown Unknown	60 s False	Heat Index On	Unknown	True
Description Log Rate	Meter Unknown	60 s			True 2/14/2013
Description Log Rate Air Flow On	Meter Unknown Unknown	60 s False	Heat Index On	Unknown	7rus 2/14/2013 11:57:55 AV 2/14/2013
Description Log Rate Air Flow On Wet Bulb Max	Meter Unknown Unknown SensorBar 1	60 s False 15.64 °C	Heat Index On Wet Bulb Max Time	Unknown SensorBar 1	2/14/2013 11:57:55 AM 2/14/2013 11:57:55 AM 2/14/2013
Description Log Rate Air Flow On Wet Bulb Max Dry Bulb Max	Meter Unknown Unknown SensorBar 1 SensorBar 1	60 s False 15.64 °C 27.81 °C	Heat Index On Wet Bulb Max Time Dry Bulb Max Time	Unknown SensorBar 1 SensorBar 1	Value True 2/14/2011 11157:55 AM 2/14/2011 11157:55 AM 2/14/2011 11157:55 AM
Description Log Rate Air Flow On Wet Bulb Max Dry Bulb Max Globe Max	Meter Unknown Unknown SensorBar 1 SensorBar 1 SensorBar 1	60 s False 15.64 °C 27.81 °C 27.71 °C	Heat Index On Wet Bulb Max Time Dry Bulb Max Time Globe Max Time	Unknown SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1	Trui 2/14/2011 11:57:55 AH 2/14/2011 11:57:55 AH 2/14/2011 11:57:54 AH 2/14/2011
Description Log Rate Air Flow On Wet Bulb Max Dry Bulb Max Globe Max WBGT In Max	Meter Unknown Unknown SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1	60 s False 15.64 °C 27.81 °C 27.71 °C 19.26 °C	Heat Index On Wet Bulb Max Time Dry Bulb Max Time Globe Max Time WBGT In Max Time	Unknown SensorBar 1 SensorBar 1 SensorBar 1 SensorBar 1	Trui 2/14/2011 11:57:55 Ab 2/14/2011 11:57:55 Ab 2/14/2011 11:57:55 Ab 2/14/2011

Figure 1-35: Quick Report

- 33 Appendix D: Software Data Finder and Quick Reports
 - Analyze: allows you to add charts/graphs and customize how they will appear in a report. Tip: Add the panels by using the add a panel and dragging them into the appropriate location.
 - Press <u>Report View</u> button and it will generate a report based on the where the charts/graphs (panels) are placed.

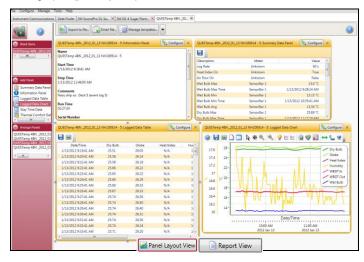


Figure 1-36: Analyze button opens to the panel layout page

Contact/Service information

This section gives directions for contacting TSI Incorporated for technical information and directions for returning the QUESTemp° 48N Heat Stress Monitor for service.

Technical Support Contacts

If you have any difficulty setting or operating the instrument, or if you have technical or application questions about this system, contact TSI's Technical Support.

North America and Asia Pacific		Europe, Middle East, and Africa	
Telephone	: 1-800-680-1220 (USA); +1 651-490-2860 (Outside	Telephone:	+49 241-52303-0
	USA)	Fax:	+49 241 52303-49
Fax:	+1 651-490-3824	E-mail:	tsigmbh@tsi.com
E-mail:	technical.services@tsi.com		

Service Contact Information

If your instrument does not operate properly, or if you are returning the instrument for service, visit our website at http://rma.tsi.com for a Return Material Authorization, or contact Customer Service.

North America and Asia Pacific		Europe, Middle East, and Africa	
TSI Incorporated 1060 Corporate Center Drive Oconomowoc, WI 53006-4828		TSI Instruments Ltd. Stirling Road Cressex Business Park High Wycombe, Bucks HP12 3ST United Kingdom	
Telephone	1-800-680-1220 (USA); +1 651-490-2860 (Outside	Telephone: +44 (0) 149 4 459200	
E-mail:	USA) technical.services@tsi.com	E-mail: <u>tsiuk@tsi.com</u>	

Returning for Service

Visit our website at <u>http://rma.tsi.com</u> and complete the on-line "Return Merchandise Authorization" form or call TSI at 1-800-680-1220 (USA) or (651) 490-2860, or 001 651 490 2860 (International) for specific return instructions.

Customer Service will need the following information:

- The instrument model number
- The instrument serial number
- A purchase order number (unless under warranty)
- A billing address
- A shipping address

Use the original packing material to return the instrument to TSI. If you no longer have the original packing material, seal off any ports to prevent debris from entering the instrument and ensure that the display and the connectors on the instrument front and back panels are protected. This instrument is very fragile and must be packed in a manner appropriate for a precision instrument.

Calibration

The QUESTemp⁰ 48N Heat Stress Monitor and TSI field calibrator devices should be examined regularly by the factory. An annual calibration is recommended. (See Service Information above.)

Warranty

(For country-specific terms and conditions outside of the USA, please visit www.tsi.com.)

Seller warrants the goods, excluding software, sold hereunder, under normal use and service as described in the operator's manual, to be free from defects in workmanship and material for **12 months**, or if less, the length of time specified in the operator's manual, from the date of shipment to the customer. This warranty period is inclusive of any statutory warranty. This limited warranty is subject to the following exclusions and exceptions:

- Hot-wire or hot-film sensors used with research anemometers, and certain other components when indicated in specifications, are warranted for 90 days from the date of shipment;
- b. Pumps are warranted for hours of operation as set forth in product or operator's manuals;
- Parts repaired or replaced as a result of repair services are warranted to be free from defects in workmanship and material, under normal use, for 90 days from the date of shipment;
- Seller does not provide any warranty on finished goods manufactured by others or on any fuses, batteries or other consumable materials. Only the original manufacturer's warranty applies;
- This warranty does not cover calibration requirements, and seller warrants only that the instrument or product is properly
 calibrated at the time of its manufacture. Instruments returned for calibration are not covered by this warranty;
- f. This warranty is VOID if the instrument is opened by anyone other than a factory authorized service center with the one exception where requirements set forth in the manual allow an operator to replace consumables or perform recommended cleaning;
- g. This warranty is VOID if the product has been misused, neglected, subjected to accidental or intentional damage, or is not properly installed, maintained, or cleaned according to the requirements of the manual. Unless specifically authorized in a separate writing by Seller, Seller makes no warranty with respect to, and shall have no liability in connection with, goods which are incorporated into other products or equipment, or which are modified by any person other than Seller.

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TO THE EXTENT PERMITTED BY LAW, THE EXCLUSIVE REMEDY OF THE USER OR BUYER, AND THE LIMIT OF SELLER'S LIABILITY FOR ANY AND ALL LOSSES, INJURIES, OR DAMAGES CONCERNING THE GOODS (INCLUDING CLAIMS BASED ON CONTRACT, NEGLIGENCE, TORT, STRICT LIABILITY OR OTHERWISE) SHALL BE THE RETURN OF GOODS TO SELLER AND THE REFUND OF THE PURCHASE PRICE, OR, AT THE OPTION OF SELLER, THE REPAIR OR REPLACEMENT OF THE GOODS. IN THE CASE OF SOFTWARE, SELLER WILL REPAIR OR REPLACE DEFECTIVE SOFTWARE OR IF UNABLE TO DO SO, WILL REFUND THE PURCHASE PRICE OF THE SOFTWARE. IN NO EVENT SHALL SELLER BE LIABLE FOR LOST PROFITS, BUSINESS INTERRUPTION, OR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR INCIDENTAL DAMAGES. SELLER SHALL NOT BE RESPONSIBLE FOR INSTALLATION, DISMANTLING OR REINSTALLATION COSTS OR CHARGES. No Action, regardless of form, may be brought against Seller more than 12 months after a cause of action has accrued. The goods returned under warranty to Seller's factory shall be at Buyer's risk of loss, and will be returned, if at all, at Seller's risk of loss.

Buyer and all users are deemed to have accepted this LIMITATION OF WARRANTY AND LIABILITY, which contains the complete and exclusive limited warranty of Seller. This LIMITATION OF WARRANTY AND LIABILITY may not be amended, modified or its terms waived, except by writing signed by an Officer of Seller.

Service Policy

Knowing that inoperative or defective instruments are as detrimental to TSI as they are to our customers, our service policy is designed to give prompt attention to any problems. If any malfunction is discovered, please contact your nearest sales office or representative, or call TSI's Customer Service department at 1-800-874-2811 (USA) or +001 (651) 490-2811 (International).



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